



			20MPa	25MPa	30MPa	35MPa	40MPa	45MPa	50MPa
			ISC Embodied Carbon GWP Baseline (CO ₂ eq./m ³)						
SustainEcrete Mix Type		Embodied Carbon Reduction	284	313	347	391	441	495	550
Standard Mixes	ECR25	25%	213	235	260	293	331	371	413
	ECR30	30%	199	219	243	274	309	347	385
	ECR35	35%	185	203	226	254	287	322	358
	ECR40	40%	170	188	208	235	265	297	330
	ECR45	45%	156	172	191	215	243	272	303
Special Mixes	ECR50	50%	142	157	174	196	221	248	275
	ECR55	55%	128	141	156	176	198	223	248
	ECR60	60%	114	125	139	156	176	198	220